





ISO 9001

Quality Accreditation

GBC has always placed a strong emphasis on quality in all aspects of our operation, from design and manufacture to the provision of service and support to our customers, and we are fully committed to continuous evaluation and improvement in all areas.

The GBC Quality Management System has been accredited to the ISO 9001 quality standard by Lloyd's Register Quality Assurance Limited. This certification is your assurance that the procedures and processes used to produce the goods and services which GBC provides comply with the relevant International Standard, and demonstrates commitment to meeting the needs and expectations of our customers.

Since 1978 GBC has been at the forefront of scientific technological development, manufacturing and marketing a wide range of award winning, quality scientific instruments.

## Visionary Technology

GBC Scientific Equipment will advance people's knowledge and their capacity to enhance the quality of life for all humankind.









UV-Vis



ICP-oTOFMS



880











## SavantAA — A wise choice in moving forward in AAS



The SavantAA is the 5th generation AAS from GBC. It draws on a long tradition of excellence in design. The SavantAA atomic absorption spectrometer is a fully automated analyzer capable of handling hundreds of samples per day. There are two SavantAA models, the SavantAA and SavantAA  $\Sigma$ . The SavantAA also comes in a No Flame version without a gasbox allowing a furnace or hydride dedicated analyzer without flame capability. The powerful SavantAA software allows unprecedented instrument control and data manipulation whilst following all the regulatory QC protocols and features that will assist to achieve US FDA 21 CFR Part 11 compliance. All SavantAAs have USB communications for today's computer requirements.

#### SavantAA and SavantAA Σ

- Guaranteed world-best sensitivity and precision.
- Double beam optics for long term stability.
- Asymmetric modulation which allows more analysis time in sample beam compared to reference beam for low noise. The analytical signal baseline is not influenced by the optical chopper as occurs on competitor's instruments.
- Hyper-Pulse background correction to ensure accurate results.
- Eight-lamp auto turret with auto lamp align for rapid element selection and accurate lamp optimization.
- Automatic wavelength and choice of 20 slit widths between 0.1 and 2.0 nm in 0.1 nm increments in both normal and reduced height for ease of operation.
- An automatic gasbox system with comprehensive safety interlocks.
- Guaranteed D<sub>2</sub> lamp life over 10 times that of competitors.
- Coded Lamp Recognition for both normal hollow cathode lamps and Super Lamps, fitted standard in the SavantAA Σ. (Optional for the SavantAA.)
- New 10 Volt one lamp Super Lamp capability, fitted standard in the SavantAA  $\Sigma$ . Ensures highest sensitivity with low power consumption and low heat output. (Optional four lamps for SavantAA  $\Sigma$ , one or four lamps for SavantAA.)
- Motorized Vertical Only Movement (MVOM) burner/workhead adjuster, fitted standard in the SavantAA Σ. (Optional for the SavantAA.)
- Optional accessories: System 5000 graphite furnace, HG3000 hydride generator, MC3000 mercury concentrator, SDS3000/SDS3000D high speed auto sampler and auto dilutor.



#### **Best Flame Performance**

The SavantAA and SavantAA  $\Sigma$  allows greater than 0.9 absorbance and less than 0.5% RSD using 5 ppm copper – on the same measurement.

### **Safety and Simplicity**

## Safety and simplicity with fully programmable flame control

# Programmable flame control improves accuracy and ensures optimum gas flows for every element every time you open a method.

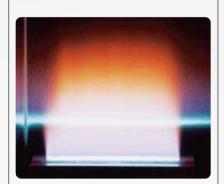
The programmable flame control on the SavantAA and SavantAA  $\Sigma$ , offers significant productivity improvements compared to manual or auto gasbox configurations. The added safety features are of real benefit for nitrous oxide-acetylene analyses, or when inexperienced operators are using the instrument.

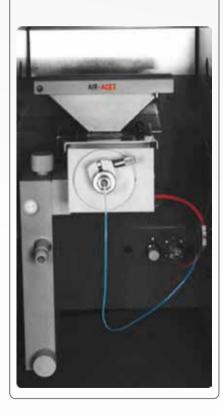
Gas flow settings are stored along with many other instrument parameters with each method. This ensures that gas flow settings are accurately reproduced every time the method is used resulting in greater analytical accuracy, trouble free operation and time savings.

Gas flow settings may also be optimized for every individual element in a multi-element analysis. These flows are automatically adjusted and flame types can also be changed automatically without any operator intervention. This is particularly important for analyses close to the detection limit.

Flame stability is enhanced because gas flow adjustment is smoothly and continuously variable across the entire operating range. This is achieved by continuously-variable needle valves controlled by micro-stepper motors, eliminating the flame pulsations which will occur in solenoid-operating systems.







## Comprehensive flame control interlocks provide a safer instrument.

Safety without sacrificing any performance is what the SavantAA is all about.

A full range of interlocks ensures trouble free operation even with inexperienced operators.

Safety interlocks include:

- Ignition of flame is prevented if no burner is installed, or is not installed correctly.
- The flame will not change-over to a nitrous oxide-acetylene flame if the correct burner is not installed.
- Pressure sensors on the air, acetylene and nitrous oxide gas supplies continually monitor the pressure so that the flame will not ignite if the pressure is too low, or the flame will be shut down if the pressure drops while it is burning.
- The oxidant flow (air or nitrous oxide) is continuously monitored to ensure that the flame can be ignited or shut down in the correct manner if the flow is insufficient. Insufficient oxidant flow can result in a flashback. GBC is the only company to offer this important safety feature.
- A flame sensor shuts off the gases if the flame is extinguished for any reason. This prevents the laboratory from filling up with gas.
- An integral liquid trap with built-in liquid level sensor prevents ignition or shuts down the flame if there is insufficient liquid in the trap.
- Sensors on both the nebulizer bung and pressure relief bung ensure that they are correctly in place. Ignition is prevented or the flame is correctly shut down if either of the bungs is not correctly positioned.
- A mains power sensor shuts down the flame in the correct sequence if the power supplied to the instrument is interrupted.

#### Sensitive and Efficient

## **Unmatched Optical Performance**

#### **Optics**

The optical design is the heart of any spectrometer, and at GBC we have a long history of quality optical systems.

The large, self-calibrating 333 mm (focal length) monochromator has been specifically designed to provide the high light throughput and stability needed for atomic absorption.

Spectral bandwidth is continuously adjustable between 0.1 and 2 nm (in 0.1 nm increments) and, for furnace work, reduced slit height is available with all slit widths. A wide-range photomultiplier tube covers the full wavelength range (175–900 nm).

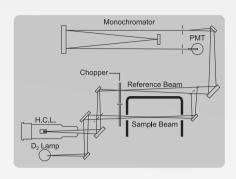
The SavantAA range provides unmatched optical performance by:

- The use of the most efficient all-reflective optics (not inferior lenses).
- The use of minimal optical components (to ensure maximum light throughput).
- The monochromator is designed for maximum efficiency for all wavelengths.
- The unique Asymmetric Modulation to improve signal to noise ratio.

Conventional double beam instruments measure the light in both the sample and reference beams for equal duration, Asymmetric Modulation allows the light in the sample compartment to be measured for twice the duration of the sample beam measurement. As the sample compartment is the area in which all the noise is generated in any AAS, Asymmetric Modulation improves the signal-to-noise ratio by as much as 40%. This results in unmatched performance in both sensitivity and detection limit.

## Hyper-Pulse background correction

The Hyper-Pulse background corrector, available on the SavantAA and SavantAA  $\Sigma$  — one of the fastest systems available, has been further improved by pulse interpolation. This allows for more accurate interpolation of "Transient Signals" such as GF signals.



High intensity deuterium arc lamp provides 175–425 nm correction range. With all background correction systems, there is a small time delay between the measurement of background and total absorbance. When the background is changing very rapidly, as is often the case with graphite furnace work, this delay can lead to an error in the background corrected reading. Systems with slower sampling rates and longer delay times show greater errors.

Most background correctors measure the background absorbance 50 or 60 times per second and the delay between the measurement of background and total absorbance can be as much as 10 milliseconds.



A motorized eight-lamp turret is standard on the SavantAA range. The user simply selects the required element, the rest is automated — wavelength, lamp selection, lamp current, lamp alignment, slit width, slit height and lamp warm-up sequence. Multi-element analysis could not be simpler!

The GBC Hyper-Pulse system takes 200 (50 Hz) or 240 (60 Hz) sample measurements per second and the delay between the measurement of background and total absorbance is about 1 millisecond. This produces a dramatic reduction in background correction errors. Accuracy is further improved by interpolating between background measurements to calculate the background when the atomic signal is measured.

This system also allows correction for higher background levels than most systems — up to 2.5 total absorbance.

#### **Extended lamp life**

In addition, the design of the high intensity  $D_2$  lamp and associated power supplies ensures unequalled lamp lifetime. The GBC lamp will operate for 1000 hours even at full current. Compare this to some alternative brand instruments where the  $D_2$  lamp is guaranteed to last only 90 hours of operation, and add up the savings! GBC lamps have low lamp current requirement with a high duty cycle design.

## Flame atomization system delivers reliability and performance

All materials in contact with the sample have been selected for maximum corrosion resistance. On the SavantAA and SavantAA  $\Sigma$ , the spray chamber is made from inert polypropylene. The burner is made entirely of titanium. The nebulizer has a platinum-iridium capillary and an inert venturi.

The nebulizer also has an adjustable sample uptake rate, essential for optimum performance with refractory elements or organic solvents. The whole flame atomization system is easily removed for cleaning or for change-over to graphite furnace.

#### SavantAA 5

## **Enhanced Dynamic Range**

The SavantAA  $\Sigma$  is the sum of all — the top of the range research grade Atomic Absorption Spectrometer.

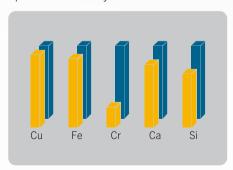
It has all the features of the SavantAA plus:

- Automated motorized workhead adjustment (vertical and horizontal).
- Automatic Burner Rotation.
- Super Lamp Power Supply.
- Coded Lamp Recognition.
- Electronic Sample Viewing.

#### Automatic Workhead Adjustment

The automatic burner adjuster provides motorized adjustment in both the vertical and horizontal directions. This is software controlled enabling the burner or accessory to be accurately and reproducibly positioned in the light path every time for optimum performance.

The position is stored with each method so that with an unattended multi-element flame the optimum sensitivity can be obtained for each element. So that if you are analysing air-acetylene for some elements and nitrous oxide-acetylene for others, the correct burner position relative to the optics will always be used. The graph below shows signal optimized individually (blue) compared to signal optimized for Cu (yellow).

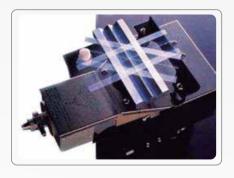


## Automatic Burner Rotation

The use of Automatic Burner Rotation has revolutionized the way in which flame AAS analysis is performed. One inherent problem with conventional AAS

analysis is a narrow dynamic range, meaning that samples with a wide concentration range cannot be measured with a single calibration. High concentration samples require dilution which is a time consuming procedure and increases errors associated with the measurement.

Automatic Burner Rotation increases the measurement range by a factor of forty, in some cases eliminating the need for additional sample preparation. In comparison with automatic on-line dilution systems, ABR is at least twice as accurate and up to ten times quicker. This can greatly reduce analyte usage, while improving the productivity of your laboratory.



Results for fertilizer and brine samples using Automatic Burner Rotation

Matrix	Element	Actua <b>l</b> Conc. (μg/mL)	Meas. Conc. (μg/mL)	% Recovery
Fertilizer Fertilizer	AI AI	550 550	550.3 536.7	100 97.6
Fertilizer	Cd	40.07	39.05	97.5
Fertilizer	Cd	40.07	39.29	98.1
10% NaCl	Si	890	889.3	99.9
10% NaCl	Si	890	889.3	99.9

Data for iron measurements comparing automatic burner accuracy with manual dilution accuracy

П					
	Actual	Measured	%	Measured	%
	Conc.	Conc. Using	Recovery	Conc. Using	Recovery
	(μg/ml)	ABR	ABR	Dilution	Using Dilution
	10.0	10.01	100.1	10.01	100.1
	10.0	9.99	99.9	10.17	101.7
	200	200.2	100.1	198.3	99.2
	200	200.4	100.2	197.6	98.8
	200	200.9	100.5	198.1	99.1

#### **Super Lamp Power Supply**

Super Lamps are high intensity hollow

cathode lamps. Elements such as As, Se, Cd, Ni and Pb in particular have improvements in detection limit, sensitivity and linearity.

The SavantAA  $\Sigma$  has one Super Lamp power supply as standard. An optional four Super Lamp power supply is also available.

Element	Standard HCL (µg/mL)	Super Lamp (µg/mL)	Detection Limit Improvement
As	0.5	0.1	5.0
Se	0.4	0.06	6.7
Cd	0.014	0.007	2.0
Pb	0.14	0.05	2.7

When used in conjunction with ABR, the dynamic range can be extended by more than two orders of magnitude.

#### **Coded Lamp Recognition**

Simply insert "coded" lamps into the turret and the software recognizes the element and what position in the lamp turret it is located. This feature eliminates any errors which could occur by an operator entering an incorrect element in the lamp table.

#### **Electronic Sample Viewing**

The ESV in-line colour video camera allows viewing of the flame or graphite furnace tube in real time. This feature is indispensable when used for graphite furnace method development. The analyst can view the sample as it is injected right up to atomization allowing correct sample deposition, sample drying and ashing to be correctly set for reproducible and accurate results. The colour monitor status panel allows real time viewing.



### System 5000 delivers sub ppb detection limits

## SavantAA and SavantAA Σ Accessories

#### System 5000

## Fully automated high performance System 5000 Graphite Furnace

For analyses where parts per billion detection limit is required, the System 5000 offers the automation, the reproducibility and the accuracy required.

The System 5000 graphite furnace is a complete graphite furnace system which includes the PAL Auto Sampler for rapid and accurate analysis and the power supply unit and workhead. The entire system is controlled by the SavantAA software.

Approximately 50 elements can be determined, most at sub-parts-per billion concentrations.



#### Features and benefits

- Variable injection volume of 1 μL to 100 μL in 1 μL increments allows the user to setup optimum method.
- Temperature program up to 3,000°C for even the most complex sample.
- High performance furnace tubes with raised sections contain the sample within a small area of the tube to eliminate temperature gradients.
- Programmable gas selection allows different gases to be used allowing for diverse ashing techniques to be used in one method.
- Chemical modifiers are dispensed automatically. Two modifiers are available eliminating almost all manual sample pre-treatment.
- Variable injection speed is a useful feature which is needed with viscous samples such as oils, or when using hot injection.
- Hot injection allows faster analyses and thus greater laboratory productivity.
- Unique setup and storage of PAL probe co-ordinates (horizontal position and vertical position) in the software.
- Multiple injections allow automatic pre-concentration.
   For low concentration analyses the PAL auto sampler will deposit the sample and the furnace will dry then ash before the cycle is repeated as many as fifty times, totally eliminating messy and time consuming extraction or pre-concentration techniques.





The PAL Programmable Auto Sampler provides automatic calibration with up to 10 standards and automatic analysis of up to 40 samples.

Sample volumes between 1 and 100 µL may be selected.

### **HG3000** and **EHG4000** Hydride Accessories

## **Hydride Accessories**

#### **HG3000**

#### Continuous flow HG3000 for best results

The HG3000 is an automatic continuous flow hydride generator for the analysis of the hydride forming elements such as arsenic, selenium, antimony, bismuth, tellurium, tin, germanium and lead at parts per billion concentration level.

The same system can be used to measure mercury at parts per billion concentration utilising the cold vapour technique.

As the system is a continuous flow system, signals can be integrated, thus filtering noise and improving the detection limits when compared to hydride generation systems that produce transient signals. To achieve the same sensitivity with flow injection systems, much larger sample volumes are required, meaning longer set up and analysis times.

The continuous flow process also means faster analysis when following good analytical procedures and measuring more than one replicate. Typical sample throughput is 60 samples per hour, measuring three replicates on each sample. Other systems only allow 30 to 40 samples to be measured each hour when measuring three replicates on each sample. The HG3000 will increase the productivity of your laboratory.

#### **EHG4000**

## Improve hydride results with the EHG4000 Electrically Heated Hydride Cell

The EHG4000 is used to electrically heat the quartz cell used in hydride generation analysis, as an alternative to flame-heating of the cell. The advantages of using an electrically heated cell include: more accurate temperature control, more stable temperatures, less noise as the flame is not present, and improved detection limits for most elements.

As the EHG4000 does not require a flame, hydride analyses can be carried out unattended or even overnight, saving the laboratory time and money.

In addition, the EHG4000 can be used for warming the cell for cold vapour mercury analysis, eliminating any condensation in the quartz tube.

The electrical heating blanket can also be used with SavantAA No Flame, which does not have a gasbox, enhancing its analytical capability.





#### MC3000 and SDS3000 Accessories

## Mercury analysis at ppt levels

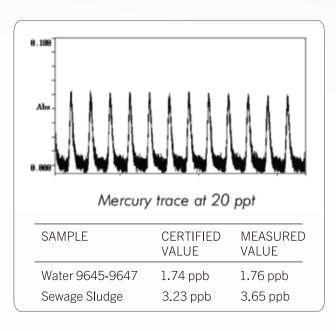
#### MC3000

## Measure mercury at less than 10 ppt with the MC3000 Mercury Concentrator

Regulations for mercury analysis are pushing the required detection limits continually lower, so that they are well below the level achievable using the standard cold vapour technique. The MC3000 mercury concentrator accessory for the HG3000 addresses this problem. By concentrating the mercury vapour on a gold foil, then heating by a patented Radio Frequency, detection limits of five parts per trillion can be readily achieved. The very quick and centralised heating results in the unsurpassed sensitivity and reproducibility. The MC3000 accessory is fully controlled by the SavantAA software and the analysis can be carried out unattended when used in conjunction with the SDS3000 auto sampler.



The RF coil surrounds the mercury concentration cell shown in front of the absorption cell located in the light path.



#### SDS3000

#### Fast, sturdy and reliable auto sampler

The SDS3000 is a precision engineered X-Y-Z auto sampler. Designed and fabricated by GBC Scientific Equipment, this affordable auto sampler provides accurate and fast analysis due to its durable, reliable and sturdy design. Supplied with four sample racks to hold 240 sample vials each of approximately 14 mL and a standards rack to hold 10 standard vials plus a blank each with a volume of approximately 50 mL. PTFE and PEEK material is used to provide a metal free liquid flow path. Variable continuous flow sample probe rinse station with peristaltic pump minimizes sample contamination and carryover. Software controls include rinse time, delay time, number of replicates, rescale rate, recalibration rate, measurement time and analysis order. Full random access capability is standard. Up to 360 samples can be loaded using 7 mL tubes.

#### SDS3000D

The SDS3000D is the SDS3000 auto sampler with inbuilt dilutor. This new self-contained auto sampler/dilutor means no more messy tubing in your laboratory required by two separate units.

The SDS3000D can be used in two ways. Firstly, it can prepare your multi-element working standards from bulk standards automatically and accurately and secondly it can dilute any over range samples automatically and accurately.



#### **Smart Software**

## Powerful Windows® AAS Software

#### Rapid method development

The method module of the software allows the operator to setup and store all parameters associated with an elemental analysis including instrument, quality control, calibration, flame and graphite furnace, sampling and measurement parameters. As all the parameters are within one module it is a simple task to develop a method. Once an element is selected from the periodic table and the appropriate wavelength determined, recommended conditions are recalled. Methods can be password protected to ensure that unauthorized changes or erasure cannot take place.

#### Flexible sample handling

The samples module is used to identify the samples and to determine in which order they will be analysed, when and how often spike recoveries, check samples, re-calibrations and re-slopes will be carried out.

Once a sample file has been created it can be saved for later use or modification. Also included with the sample identification are sample weights and dilutions which can be used to calculate the element concentration in the original sample. The weights can be read in directly from an electronic balance with a USB port or the information can be imported from other software packages.

## Automated multi-element analysis

The analysis module is used to bring together the method and sample details for the measurements that are to be taken. These may be linked to provide fully automated multi-element analysis. This information can be saved as individual files, and multi-element analysis can be initiated with just three mouse clicks.

#### Result integrity is assured

The results section of the software is used to collect, display and process data collected by the instrument. As all the raw

data is collected for each standard and sample it is possible to re-calculate results post-run, based on different criteria. For example, results that were collected in peak area mode can be calculated in peak height mode. This can be invaluable for method development, particularly in furnace work.

The calibration routine can also be changed post-run to get the best possible fit of the calibration. Even weight and dilution data can be added after the analysis and results recalculated. Of course, erroneous results can be deleted, meaning that samples or calibrations need not be repeated. The entire results section can be password protected to ensure the integrity of the data.

## **Electronic Records and Signatures**

The Electronic Records and Electronic Signatures Rule (21 CFR Part 11) was established by the USA FDA to define the requirements for submitting documentation in electronic form and the criteria for approved electronic signatures. This rule defines the standards by which an organization can use electronic records to meet its record keeping requirements. The SavantAA software includes features that will assist to achieve 21 CFR Part 11 compliance.

Security settings allow for the application of an "Audit Trail File". This creates a log of every action carried out by the software and by which user.



#### **Turn Key Solutions**

This feature allows a shortcut to the SavantAA software from the windows

desktop. This shortcut can be modified so that a specific method, sample, result, or any other files can be opened automatically when the icon is clicked.

#### **User Password**

Selected users may be restricted to a minimal amount of access within the software and prevent the accidental deletion of important files by other users.



#### **Intelligent Lamp Warm Up**

The SavantAA software calculates the exact time when the next element lamp should start to be warmed. This feature saves you money by not having a lamp in warm up mode longer than it needs to be; which can occur during long furnace programs and/or if you have many samples.

#### Lamp Life Log

The SavantAA software package automatically records lamp life, in mAhours, as a text file named "lamplife.log" in the SavantAA program folder. Whenever you change a lamp all you need to do is to reset the log and it will automatically keep track of the number of mAhours the lamp has done. Additionally you may set up a status panel whereby you can view the lamps mAhour usage any time during the course of the day.

#### **Customization**

## Powerful Windows® AAS Software

#### **Complete instrument diagnostics**

The instrument module independently controls all hardware functions of the instrument, from initial setup to optimization and diagnostics. It can be an invaluable tool for problem solving, method optimization and trouble-shooting, saving valuable time and money for your laboratory.

#### **Customized reports**

Comprehensive reports have never been easier to generate and customize in either the single element format or as a combined multi-element report. A single element report can contain any combination of information including replicates, calibration graph, method parameters and weights and volumes. All reports can include page footers and headers, individual margins, separate header file, and all columns and rows of information can be individually sized. In addition a full selection of fonts and font size is available. Reported data may be easily and automatically exported to third party software packages, online and post analysis.

## **Quality control for Good Laboratory Practice**

At GBC we realise how important it is for your laboratory to be able to assure the quality of the data it produces. To this end, GBC has incorporated extensive quality control protocols into the software. They include:

**Upper and lower limits** for quality assurance of samples, ideal for situations where your lab is running samples that have to fall within a pre-determined range. Samples outside the specified range will be flagged.

Check sample analysis. Once a check sample of known concentration has been analysed, further analysis is dependent on the result of the check sample. If the check sample falls within an operator-selected range then the analysis will proceed as normal. If the check sample should fall outside the selected range then the analysis will follow a pre-selected action. Possible actions include: stop, continue and flag, re-slope and continue, re-calibrate and continue, re-slope and repeat all the affected samples or re-calibrate and repeat all the affected samples.

**Spike recovery samples** allow for sample measurement followed by the analysis of a spiked sample as a check for possible interferences. If the spike fails a pre-determined recovery range then the analysis will proceed according to the procedure specified by the operator. The choices available include all those available for check sample error.

Sample blank is used when the standards and samples

have different matrices and so may require separate blanks.

**Calibration fit** gives the operator the option of pausing if the calibration has failed an operator-determined curve fit criteria.

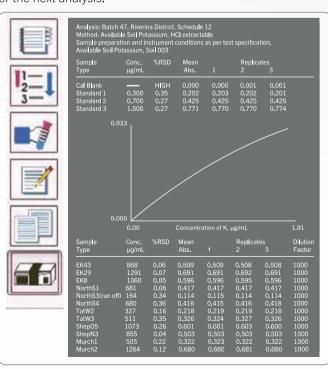
**Automatic re-slope rate** can be set either as a function of time or of the number of samples being analysed, thus further ensuring data quality.

**Automatic re-calibration rate** can also be set either as a function of time or of the number of samples that have been analysed.

**Automatic Sensitivity Correction (ASC)** is a unique feature which provides automatic compensation for sample results affected by changes in conditions during an analytical run (for example, aging of a graphite furnace tube). It means that samples need not be re-analysed and that re-calibrations only need to be performed when required. The productivity improvements and savings on consumables using ASC can make a significant difference to your profitability.

#### **Analysis Time Remaining**

Based on the analysis type (flame or furnace program selected), the number of elements, the number of samples selected, rinse times, etc., the SavantAA software calculates the time remaining until the end of the analysis. This time can be continuously displayed on a status panel. This informative tool allows a user to know exactly when the current analysis will finish, enabling them to plan their next batch of samples or the next analysis.



## SavantAA Specifications

#### **Optics**

Double beam with background correction and flame emission capability. Asymmetric modulation with 2:1 sample-to-reference ratio for noise reduction. All-reflective system with quartz overcoating on mirrors. Sealed against dust and vapour. ESV is supplied standard on the SavantAA  $\Sigma$ , and is optional on the SavantAA.

#### Monochromator

Ebert-Fastie design with 333 mm focal length and 175–900 nm wavelength range. 1800 line/mm holographic grating with dual-blazed profile and 1.6 linear reciprocal dispersion. Automatic wavelength selection and peaking. Continuously adjustable slits with 0.1 to 2 nm spectral bandwidth (0.1 nm increments). Reduced height for furnace operation available with all slit widths. Automatic setting of slit width and height. Automatic scanning. Selected wide range multi-alkali photomultiplier tube.

#### **Lamp Turret**

Eight-lamp turret with automatic lamp selection. Automatic optimization in two planes for maximum light throughput. Automatic multi-element operation, with the next lamp in the sequence automatically warmed up. Compatible with standard hollow cathode lamps. Coded Lamp Recognition for ALL lamps and one lamp Super Lamp power supply are standard on SavantAA  $\Sigma$  and optional on SavantAA. Four lamp Super Lamp power supply is optional on all models.

#### **Background Correction**

Hyper-Pulse background corrector on the SavantAA and SavantAA  $\Sigma$  takes 200 (50 Hz) or 240 (60 Hz) sample readings per second for correction of fast background peaks. With approximately 1 ms between pulses and interpolation between measurements, the best possible accuracy is assured. High intensity deuterium arc lamp provides 175–425 nm correction range. Corrects to 2.5 total absorbance.

#### **Programmable Flame Control**

Automatic setting of flame type and gas flows from stored conditions. Programmed ignition and shutdown sequences. Automatic change of flame conditions during automatic multi-element operation. May be programmed to automatically extinguish the flame at the end of an analysis. Interlocks monitor air, acetylene and nitrous oxide pressure, burner presence, burner type, liquid trap level, presence of nebulizer and pressure relief bung, oxidant flow, flame condition and mains power. Ignition is prevented or flame is shutdown if a fault is detected. Screen display of interlock status.

#### Flame Atomization System

Pre-mix design with solid inert polymer mixing chamber. All-titanium burner construction. The optional nitrous oxide burner is designed to reduce carbon build up. Nebulizer has platinum-iridium capillary and inert venturi for resistance to acid attack. Adjustable sample uptake rate with locking mechanism. Inert impact bead. Interlocked nebulizer bung and pressure relief bung. Integral liquid trap with liquid level interlock. SavantAA and SavantAA Σ have quick-change mounting to enable easy change-over to graphite furnace. SavantAA Σ has automatic motorized height and horizontal adjustment of the burner and graphite furnace workhead.

#### **Automatic Burner Rotation**

The SavantAA  $\Sigma$  has motorized burner rotation allowing the burner angle to be set as part of a method. Samples outside the calibration range can be automatically re-measured at a greater angle after a further calibration. Angle is settable to  $\pm 0.1^\circ$  with a rotation angle from 0° to 90°. This feature is an option on the SavantAA.

#### **Performance Guarantee**

Greater then 0.9 abs for 5 mg/L copper solution with an RSD of less than 0.5% on the same measurement for the SavantAA and SavantAA  $\Sigma$ .

#### **Dimensions**

960 x 610 x 490 mm (W x D x H)

#### Weight

SavantAA and SavantAA Σ Unpacked 70 kg, Packed 127 kg

#### **Electrical Requirements**

100-240V AC, 50/60 Hz, 600 VA

#### Software

Microsoft Windows® operating system for true multitasking. Controls SavantAA and SavantAA  $\Sigma$  and all its accessories: SDS3000 auto sampler, auto dilutor, GF5000 graphite furnace and PAL furnace auto sampler and MC3000 mercury concentrator.

#### **Data Processing**

Provides analysis by atomic absorption or emission. Absorbance range to 3.0 Abs. Measurement by integration, running mean. peak height or peak area. Mean and RSD of up to 50 replicate readings. Calibration using up to 10 standards. Linear least squares curve correction, linear least squares through zero curve correction, exact fit curve correction, concentration least squares (polynomial) curve correction, standard additions or bracketing standards. Programmable reslope using a single standard or complete re-calibration, rate settable by either time or frequency of samples. Password protected result editing to remove unwanted readings on either samples or standards. Weight and dilution correction. All editing available either during the run or post run.

#### Graphics

High resolution colour display of atomic absorbance, background signals, furnace temperature programs, calibration curves, peaking meters and wavelength scans. Graphics can be displayed in a number of different modes including overlaying non-successive peaks. Selectable absorbance scale for traces. Graphics cursor can be used to obtain numerical information from graphics traces. Zoom function allows graphics traces to be expanded.

#### **Data Storage**

Storage is provided for all data including the linking of the graphics trace to the result. Also stored are the methods, sample labels, sample sequences, method sequences, weights and dilutions, report headers and footers, calibrations and the results.

#### **Report Generation**

Reports may be printed from all stored results in either single element or multi-element format with results being combined from different runs and different measurement techniques. All operating parameters, calibration graphs, headers, footers, method notes, sample labels, results statistics and weight and dilution factors may be printed. Software supports a full range of printers.

#### **Quality Control Protocols**

Complete range of quality control functions available including check samples, spike recovery, upper and lower QC limits, calibration correctness. Checks can be carried out at pre-determined intervals based on time or number of samples analysed. Alternately checks can be carried out randomly. All checks have operator settable failure limits and failure actions. Flagging for all failed tests.

## SavantAA and SavantAA Σ Accessories

#### System 5000 Graphite Furnace

Automated graphite furnace system.
Comprises GF5000 graphite furnace power supply and workhead plus PAL programmable furnace auto sampler. Controlled by GBC SavantAA software.

#### **GF5000 Furnace Assembly**

Furnace assembly includes graphite tube (and platform if required) mounted in enclosure with quartz windows. Permanently connected to power supply by umbilical cord carrying gas, cooling water and electrical supplies. Two independent gas supplies. Temperature range ambient to 3000°C. Computer controlled maximum heating rate of 2000°C/sec.

Unlimited number of steps, each with ramp and hold, gas selection, graphics display option and read option.

Temperature controller monitors current and voltage and uses power feedback to provide accurate control over the full temperature range during both ramp and hold stages. Interlocked to inert gas and cooling water pressures. Corrects for changes in cooling water temperature.

#### **PAL Furnace Auto Sampler**

Accommodates 40 samples and 10 premixed standards and one stock solution for automatic mixing of up to 10 standards. Container volumes are 2 mL for samples and standards, 5 mL for automix standard, 10 µL for blank and primary modifier. Auxiliary modifier can be placed in any position on the auto sampler. Dispensed volume is 1–100 μL, programmable in 1 mL increments. All-PTFE capillary. 1 L rinse container. Probe set-up controlled by computer with co-ordinates stored in memory. Program options include automatic mixing of standards, automatic injection of chemical modifier(s), multiple injection, heated injection, automatic re-slope or complete re-calibration, check sample, and spike recovery.

#### **Inert Gas Requirements**

Argon or nitrogen at a pressure of 70–200 kPa (10–30 psi)

#### **Cooling Water Requirements**

1-2 L/min at 100-200 kPa (15-30 psi)

#### **Dimensions**

GF5000: 410 x 370 x 329 mm (W x D x H) PAL: 220 x 209 x 140 mm (W x D x H)

#### Weight

GF5000: Unpacked 40 kg, Packed 50 kg PAL: Unpacked 7 kg, Packed 10 kg

#### **Electrical Requirements**

208–240 V AC, 50/60 Hz, Rated current 15 A, surge current 40 A

#### SDS3000 Auto Sampler

The SDS3000 is a precision engineered X-Y-Z auto sampler. Designed and fabricated by GBC Scientific Equipment, this affordable auto sampler provides accurate and fast analysis due to its durable, reliable and sturdy design. Supplied with four sample racks to hold 240 sample vials each of approximately 14 mL and a standards rack to hold 10 standard vials plus a blank each with a volume of approximately 50 mL. PTFE and PEEK material is used to provided a metal free liquid flow path, Variable continuous flow sample probe rinse station with peristaltic pump minimizes sample contamination and carryover. Software controls include rinse time, delay time, number of replicates, rescale rate, recalibration rate, measurement time and analysis order. Full random access capability is standard. Up to 360 samples can be loaded using 7 mL tubes.

#### **Dimensions**

670 x 335 x 520 mm (W x H x D)

#### Weight

SDS3000: Unpacked 19 kg, Packed 41 kg

#### **Electrical Requirements**

100-240 V AC, 50/60 Hz

#### SDS3000D Auto Sampler with Dilutor

The SDS3000D is the SDS3000 with inbuilt dilutor. This new self-contained auto sampler/dilutor means no more messy tubing in your laboratory required by two separate units.

The SDS3000D can be used in two ways. Firstly, it can prepare your multi-element working standards from bulk standards automatically and accurately and secondly it can dilute any over range samples automatically and accurately.

#### **Dimensions**

670 x 335 x 520 mm (W x H x D)

#### Weigh

SDS3000D: Unpacked 21 kg, Packed 43 kg

#### **Electrical Requirements**

100-240 V AC, 50/60 Hz

#### **HG3000 Hydride Generator**

The HG3000 is an automatic continuous flow hydride generator for the analysis of the hydride forming elements such as arsenic, selenium, antimony, bismuth, tellurium, tin, germanium and lead at parts per billion concentration level.

The same system can be used to measure mercury at parts per billion concentration utilizing the cold vapour technique.

#### **Dimensions**

300 x 200 x 260 mm (W x H x D)

#### Weight

HG3000: Unpacked 7 kg, Packed 12 kg

#### **Gas Requirements**

High purity argon or nitrogen at 30 mL/ min (+120 mL/min for SnCl<sub>2</sub> operation) and an inlet pressure of 150 kPa

#### **Electrical Requirements**

100-240 V AC, 50/60 Hz, 120 VA

#### MC3000 Mercury Concentrator

Gold amalgamation mercury trapping accessory for use with the HG3000 to enable ppt analysis of mercury. Consists of a power supply and workhead with built-in gold foil trap and quartz absorption cell. Controlled by the SavantAA software. Programmable load time, number of replicates, flush time and clean.

#### **Dimensions**

260 x 160 x 290 mm (W x H x D)

#### Weight

MC3000: Unpacked 11 kg, Packed 15 kg

#### **Gas Requirements**

High purity argon or nitrogen gas purge, flow rate 30 mL/min and inlet pressure of 150 kPa.

#### **Electrical Requirements**

100-240 V AC, 50/60 Hz

### EHG4000 Electrically Heated Cell for HG3000

Temperature controlled electric heating blanket for heating the quartz cell used in hydride generation AAS. Includes power supply with temperature controller and workhead.

#### **Dimensions**

Controller: 280 x 140 x 250 mm (W x H x D) Workhead: 160 x 110 x 170 mm (W x D x H)

#### Weight

EHG4000: Unpacked 5 kg, Packed 8 kg

#### **Electrical Requirements**

100-240 V AC, 50/60 Hz

#### **Ordering Information**

99-0579-00 99-0578-00	SavantAA Σ SavantAA Each SavantAA is supplied with air-acetylene burner, spray chamber, adjustable inert nebulizer, gas hoses, operation manual, flame methods manual and SavantAA software for the operation of the instrument and all accessories.	99-5005-00	Graphite Furnace System 5000 Automated Graphite Furnace System (complete) Comprises GF5000 power supply and workhead plus PAL automatic sampler. Supplied complete with 10 pyrollytically coated graphite tubes, 5 platforms, 500
99-0576-00	SavantAA No Flame Each SavantAA No Flame is supplied with operation manual and SavantAA software for the operation of the instrument and all	00 0050 00	sample vials, furnace methods manual, beakers, hoses, cables and tubing
	accessories.	99-0059-00	Graphite furnace tubes, pyrollytically coated (pack of 10)
97-5058-00 99-0273-01 99-0075-00 95-0103-00 95-0103-00 99-012-01 99-0012-01 99-0400-00 75-0054-00 75-0055-00 75-0056-00 99-0050-03 99-0050-03 99-0100-00 99-0284-00 95-9912-00	Accessories  Motorized Vertical Only Movement (MVOM) burner/workhead adjuster Nitrous oxide-acetylene burner for SavantAA Σ Nitrous oxide-acetylene burner for SavantAA Recommended spares and consumables for SavantAA Σ Recommended spares and consumables for SavantAA Fune extraction system (complete) 220/240 V, 50 Hz Fume extraction system (complete) 110 V, 60 Hz Fume extraction system (complete) 220 V, 60 Hz Air compressor 220/240 V, 50Hz Air compressor 110 V, 60 Hz Air compressor 220 V, 60 Hz Nitrous oxide cylinder regulator with heater 220/240 V Nitrous oxide cylinder regulator with heater 110 V Air cylinder regulator Balston gas purifier Gas purifier maintenance kit	99-0060-00 99-0342-00 99-0061-00 99-0022-00 95-0015-00 96-0104-01	Pyrollytic graphite platforms (pack of 10) Pyrollytically coated, integrated platform graphite furnace tubes (pack of 10) Pair of electrodes Sample vials for PAL (pack of 500) Recommended spares and consumables for System 5000 Refrigerated cooling system 220 V, 50Hz Refrigerated cooling system 115 V, 60 Hz
99-0697-00 99-0698-00	Flame Auto Sampler SDS3000 Auto Sampler SDS3000D Auto Sampler with Dilutor SDS3000 and SDS3000D supplied complete with test tubes, inert probes, cables, tubing, inbuilt wash pump, fixed wash reservoir and four 60—position sample racks.		
99-0276-00 95-0016-00 99-0723-00 99-0245-11	Hydride HG3000 Automatic Hydride Generator Recommended spares and consumables for HG3000 EHG4000 Electric Heater for hydride cell MC3000 Mercury Concentrator Unit for HG3000		

Designed and manufactured by GBC Scientific Equipment Pty Ltd A.C.N. 005 472 686 GBC reserves the right to change specifications without prior notice GBC publication number 01-1006-04 December 2023

#### GBC SCIENTIFIC EQUIPMENT

World-class scientific instruments and accessories — AAS, ICP-OES, ICP-TOFMS, UV-Vis, XRD, GC and GC-MS

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